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(11) EP 1 083 168 A1

(12)

# **EUROPEAN PATENT APPLICATION**

published in accordance with Art. 158(3) EPC

(43) Date of publication: 14.03.2001 Bulletin 2001/11

(21) Application number: 99921247.5

(22) Date of filing: 25.05.1999

(51) Int. Cl.7: C07C 405/00, A61K 31/557

(86) International application number: PCT/JP99/02721

(87) International publication number: WO 99/61419 (02.12.1999 Gazette 1999/48)

(84) Designated Contracting States:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU

MC NL PT SE

(30) Priority: 25.05.1998 JP 14262298

(71) Applicants:

 TAISHO PHARMACEUTICAL CO., LTD Tokyo 170-8633 (JP)

Sato, Fumie
 Fujisawa-shi, Kanagawa 251-0026 (JP)

(72) Inventors:

SATO, Fumie
 Fujisawa-shi, Kanagawa 251-0026 (JP)

• TANAMI, Tohru Tokyo 170-8633 (JP)

KAMEO, Kazuya
 Tokyo 170-8633 (JP)

YAMADA, Kenji
 Tokyo 170-8633 (JP)

 OKUYAMA, Shigeru Tokyo 170-8633 (JP)

ONO, Naoya
 Tokyo 170-8633 (JP)

(74) Representative: HOFFMANN - EITLE Patent- und Rechtsanwälte Arabellastrasse 4 81925 München (DE)

# (54) PROSTAGLANDIN DERIVATIVE

(57) A prostaglandin derivative represented by formula (I) wherein X represents a halogen atom, n is an integer of 1 to 5,  $\rm R^1$  represents a  $\rm C_{3-10}$  cycloalkyl group, a  $\rm C_{3-10}$  cycloalkyl group substituted with a  $\rm C_{1-4}$  alkyl group, a  $\rm C_{5-10}$  alkenyl group, a  $\rm C_{5-10}$  alkenyl group, a  $\rm C_{5-10}$  alkenyl group, a  $\rm C_{5-10}$  alkynyl group or a bridged cyclic hydrocarbon group,  $\rm R^2$  represents a hydrogen atom, a  $\rm C_{1-10}$  alkyl group or a  $\rm C_{3-10}$  cycloalkyl, or a pharmaceutically acceptable salt thereof.

#### Description

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#### **TECHNICAL FIELD**

[0001] The present invention relates to novel prostaglandin derivatives.

#### **BACKGROUND ART**

[0002] Since prostaglandin (hereinafter referred to as "PG") exhibits various important physiological actions in a trace amount, the syntheses of the derivatives from natural PGs and the biological activities have been investigated with the intention of a practical use as medicines and have been reported in many literatures.

[0003] Particularly, PGs have been reported on their various central nervous actions and have been clarified as to the intracerebral content, biosynthesis, metabolic pathway, their intracerebral localizations and changes with growth or aging, and there has been taken an interest in the relation of PGs with sleep and wake. Among them, PGD<sub>2</sub> has been known as an intracerebral humoral factor which controls the occurrence or maintenance of sleep, and it was made clear that the sleep induced by PGD<sub>2</sub> in monkeys is undistinguished from the spontaneous natural sleep in brain wave or behavior (Proc. Natl. Acad. Sci. USA, vol. 85, pp. 4082-4086 (1988)), therefore this compound was expected as a compound having a novel sleep-inducing action.

[0004] However,  $PGD_2$  derivatives including  $PGD_2$  are presently impractical due to the problems concerning the effect and the stability as a drug.

### DISCLOSURE OF THE INVENTION

[0005] As a result of the extensive studies, the present inventors have found that the prostaglandin derivatives having a triple bond between the 13- and 14-positions represented by the following Formula (I) have a characteristic sleep-inducing action, and thereby the present invention has been accomplished.

[0006] That is, the present invention is directed to a prostaglandin derivative represented by Formula (I):

wherein X is a halogen atom, n is an integer of 1 to 5,  $R^1$  is a  $C_{3\cdot 10}$  cycloalkyl group, a  $C_{3\cdot 10}$  cycloalkyl group substituted with  $C_{1\cdot 4}$  alkyl group(s), a  $C_{4\cdot 13}$  cycloalkylalkyl group, a  $C_{5\cdot 10}$  alkyl group, a  $C_{5\cdot 10}$  alkynyl group or a bridged cyclic hydrocarbon group, and  $R^2$  is a hydrogen atom, a  $C_{1\cdot 10}$  alkyl group or a  $C_{3\cdot 10}$  cycloalkyl group, or a pharmaceutically acceptable salt thereof.

[0007] Further, the present invention is directed to a prostaglandin derivative represented by Formula (I) wherein  $R^1$  is a  $C_{3\cdot 10}$  cycloalkyl group, a  $C_{3\cdot 10}$  cycloalkyl group substituted with  $C_{1\cdot 4}$  alkyl group(s) or a  $C_{4\cdot 13}$  cycloalkylalkyl group, and X, n and  $R^2$  are as defined above, or a pharmaceutically acceptable salt thereof.

[0008] Furthermore, the present invention is directed to a pharmaceutical composition which comprises as an effective ingredient the above-mentioned prostaglandin derivative represented by Formula (I) or the pharmaceutically acceptable salt thereof.

[0009] Still furthermore, the present invention is directed to a sleep-inducing preparation which comprises as an effective ingredient the above-mentioned prostaglandin derivative represented by Formula (I) or the pharmaceutically acceptable salt thereof.

[0010] Still furthermore, the present invention is directed to a method for sleep-inducing comprising administering a pharmacologically effective amount of the above-mentioned prostaglandin derivative or the pharmaceutically acceptable salt to a human.

[0011] In the present invention, the halogen atom refers to a fluorine atom, a chlorine atom, a bromine atom or an

iodine atom.

[0012] Examples of the C<sub>3-10</sub> cycloalkyl group are a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclopentyl group, a cyclopentyl group.

[0013] Examples of the  $C_{3-10}$  cycloalkyl group substituted with  $C_{1-4}$  alkyl group(s) are a methylcyclopropyl group, a methylcyclohexyl group and an ethylcyclohexyl group.

**[0014]** Examples of the C<sub>4-13</sub> cycloalkylaikyl group are a cyclopropylmethyl group, a cyclobutylmethyl group, a cyclopentylmethyl group, a cyclohexylmethyl group, a cyclohexylethyl group and a cycloheptylmethyl group.

[0015] The C<sub>5-10</sub> alkyl group refers to a straight or branched alkyl group, and examples thereof are a pentyl group, a hexyl group, a heptyl group, an octyl group, a 1-methylpentyl group, a 2-methylpentyl group, a 1-methylpentyl group, a 2-methylpentyl group, a 2-methylpentyl group, a 2-ethylpentyl group, a 2-ethylpentyl group, a 2-propylpentyl group, a 2-methylpentyl group.

[0016] The C<sub>5-10</sub> alkenyl group refers to a straight or branched alkenyl group, and examples thereof are a 3-pentenyl group, a 4-hexenyl group, a 5-heptenyl group, a 4-methyl-3-pentenyl group, a 2,4-dimethylpentenyl group, a 6-methyl-5-heptenyl group and a 2,6-dimethyl-5-heptenyl group.

[0017] The C<sub>5-10</sub> alkynyl group refers to a straight or branched alkynyl group, and examples thereof are a 3-pentynyl group, a 3-hexynyl group, a 4-hexynyl group, a 1-methylpent-3-ynyl group, a 2-methylpent-3-ynyl group, a 1-methyl-hex-3-ynyl group and a 2-methylhex-3-ynyl group.

[0018] Examples of the bridged cyclic hydrocarbon group are a bornyl group, a norbornyl group, an adamantyl group, a pinanyl group, a thujyl group, caryl group and a camphanyl group.

**[0019]** The C<sub>1-10</sub> alkyl group for R<sup>2</sup> refers to a straight or branched alkyl group, and examples thereof are a methyl group, an ethyl group, a propyl group, an isopropyl group, a butyl group, an isobutyl group, a tert-butyl group, a pentyl group, an isopentyl group, a 2-ethylpropyl group, a hexyl group, an isohexyl group, a 1-ethylbutyl group, a heptyl group, an isoheptyl group, an octyl group, a nonyl group and a decyl group.

[0020] Examples of the pharmaceutically acceptable salt are salts with alkali metal (e.g. sodium or potassium), alkali earth metal (e.g. calcium or magnesium), ammonia, methylamine, dimethylamine, cyclopentylamine, benzylamine, piperidine, monoethanolamine, diethanolamine, monomethylmonoethanolamine, tromethamine, lysine, a tetraalkyl ammonium and tris(hydroxymethyl)aminomethane.

[0021] The compounds of Formula (I) of the present invention can be prepared, for example, by the methods summarized by the following reaction formulae.

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In the reaction formulae,  $R^3$  is a  $C_{1-10}$  alkyl group or a  $C_{3-10}$  cycloalkyl group, and X,  $R^1$  and n are as defined

The above-mentioned reaction is illustrated as follows:

[0022] above). [0023]

- (1) At first, a known compound of Formula (II) is reacted with 0.8 to 2.0 equivalents of an organic aluminum compound represented by Formula (III) in an inert solvent (e.g. benzene, toluene, tetrahydrofuran, diethyl ether, methylene chloride or n-hexane) at -10 to 30°C, preferably 0 to 10°C, according to the method of Sato et al. (Journal of Organic Chemistry, vol. 53, page 5590 (1988)) to stereospecifically give a compound of Formula (IV).
- (2) The compound of Formula (IV) is reacted with 0.5 to 4.0 equivalents of an organic copper compound represented by Formula (V) and 0.5 to 4.0 equivalents of trimethylchlorosilane in an inert solvent (e.g. benzene, toluene, tetrahydrofuran, diethyl ether, methylene chloride, n-hexane or n-pentane) at -78 to 40°C, followed by hydrolysis using an inorganic acid (e.g. hydrochloric acid, sulfuric acid or nitric acid) or organic acid (e.g. acetic acid or p-toluenesulfonic acid) or an amine salt thereof (e.g. pyridinium p-toluenesulfonate) in an organic solvent (e.g. acetone, methanol, isopropanol, diethyl ether or a mixture thereof) at 0 to 40°C to stereoselectively give a compound of Formula (VI).
- (3) The compound of Formula (VI) is reduced with 0.5 to 5 equivalents of a reductant (e.g. potassium borohydride, sodium borohydride, sodium cyanoborohydride or lithium tri-sec-butyl borohydride) in an organic solvent (e.g. tetrahydrofuran, diethyl ether, ethyl alcohol or methyl alcohol) at -78 to 40°C to give compounds of Formulae (VII) and (VII'). These compounds of Formulae (VII) and (VII') can be purified by a conventional separation method such as column chromatography.
- (4) The compound of Formula (VII) or (VII') is mesylated or tosylated, for example, with 1 to 6 equivalents of methanesulfonyl chloride or p-toluenesulfonyl chloride in a proper solvent such as pyridine (if necessary, in the presence of 0.8 to 6 equivalents of 4-dimethylaminopyridine) at -20 to 40°C, followed by chlorination with 1 to 16 equivalents of tetra-n-butylammonium chloride to give a compound of Formula (VIII) or (VIII') wherein X is a chlorine atom, respectively.

Herein, bromination or fluorination can be also carried out in an ordinary manner. For example, bromination can be carried out by a reaction with 1 to 10 equivalents of carbon tetrabromide in the presence of 1 to 10 equivalents of triphenylphosphine and 1 to 10 equivalents of pyridine in acetonitrile, and fluorination can be carried out by a reaction with 5 to 20 equivalents of diethylaminosulfur trifluoride (DAST) in methylene chloride.

- (5) The protective group of the hydroxyl group of the compound of Formula (VIII) or (VIII), i.e. a tert-butyldimethyl-silyl group is removed by using hydrofluoric acid, pyridinium poly(hydrogenfluoride) or hydrochloric acid under conventional conditions in a solvent (e.g. methanol, ethanol, acetonitrile, a mixture thereof or a mixture of these solvents and water) to give a PG derivative of Formula (Ia) or (Ia).
- (6) The PG derivative of Formula (Ia) or (Ia') is hydrolyzed using 1 to 6 equivalents of a base in a solvent ordinarily used for hydrolysis to give a PG derivative of Formula (Ib) or (Ib') of the present invention. Examples of the base to be used herein are lithium hydroxide and potassium carbonate, and examples of the solvent are acetonitrile, acetone, methanol, ethanol, water and a mixture thereof.
- [0024] Furthermore, the compound of Formula (la) or (la') is hydrolyzed by a reaction with an enzyme in a buffer solution such as phosphate buffer or tris-hydrochloride buffer, if necessary, by using an organic solvent (e.g. a water-miscible solvent such as acetone, methanol or ethanol) to give the prostaglandin derivative of the present invention, i.e. the compound of Formula (lb) or (lb'). Examples of the enzyme to be used herein are enzymes produced by microorganisms (e.g. enzymes produced by microorganisms belonging to Candida sp. or Pseudomonas sp.) and enzymes prepared from animal organs (e.g. pig liver or pig pancreas). Commercially available enzymes are, for example, lipase VII (derived from microorganism of Candida sp.; Sigma Co.), lipase AY (derived from microorganism of Candida sp.; Amano Pharmaceutical Co.), lipase PS (derived from microorganism of Pseudomonas sp.; Amano Pharmaceutical Co.), lipase MF (derived from microorganism of Pseudomonas sp.; Amano Pharmaceutical Co.), lipase MF (derived from microorganism of Pseudomonas sp.; Amano Pharmaceutical Co.), PLE (prepared from pig liver; Sigma Co.), lipase II (prepared from pig pancreas; Sigma Co.) or lipoprotein lipase (prepared from pig pancreas; Tokyo Kasei Kogyo Co.).

[0025] The amount of the enzyme to be used, while depending on the potency of the enzyme and the amount of the substrate (the compound of Formula (Ia)), is usually 0.1 to 20 parts by weight based on the substrate, and the reaction temperature is from 25 to 50°C, preferably 30 to 40°C.

[0026] The compounds of Formula (I) of the present invention are, for example, as follows.

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Compound No.	×	ď	R1	R2	8-position	8-position 15-position
Compound 1	β-c1	-	cyclopentyl	methyl	ಶ	
Compound 2	β-C1	7	cyclopentyl	methyl	, a	\$ 6
Compound 3	β-c1	~	cyclopentyl	hydrogen	; <b>ප</b>	ಕ ಜ
Compound 4	β-c1	က	cyclopentyl	methyl	ಶ	; z
Compound 5	β-c1	က	cyclopentyl	hydrogen	ಶ	; e
Compound 6	β-c1	4	cyclopentyl	methyl	ಶ	; 5
Compound 7	β-c1	4	cyclopentyl	hydrogen	8	, E
Compound 8	β-c1	m	cyclohexyl	tert-butyl	ಶ	5 E
Compound 9	β-C1	က	cyclohexyl	methyl	æ	ಕ
Compound 10	β-c1	ო	cyclohexyl	hydrogen	œ	5

50	40		35	30	25	20	15	10	5
Table 1-Continued	tinued								
Compound No.	×	¤		R1		R <sup>2</sup>	8-position		15-position
Compound 11	β-c1	7		cyclohexyl		methyl	ಶ		ಶ
Compound 12	β-c1	7		oyclohexyl		hydrogen	ಶ		ಶ
Compound 13	β-c1	ო		cyclohexyl		methyl	ಶ		ಶ
Compound 14	β-c1	က		cyclohexyl		hydrogen	<b>ა</b>		ಶ
Compound 15	β-Br	ო		cyclohexyl		methyl	ಶ		ಕ
Compound 16	β-Br	ო		cyclohexyl		hydrogen	ಶ		ø
Compound 17	j≥ <sub>e</sub>	ო		cyclohexyl		methy1	ಶ		. ප
Compound 18	₿ <b>.</b>	ო		cyclohexyl		hydrogen	ಶ		۵
Compound 19	β-c1	4		cyclohexyl		methyl	ಶ		8
Compound 20	β-c1	4	-	cyclohexyl		hydrogen	ರ		ಶ
Compound 21	<b>β</b> -c1	ო	-	cyclohexyl		methyl	ಶ		æ
Compound 22	<b>в-</b> ст	ო		cyclohexyl		hydrogen	ಶ		В
Compound 23	β-c1	4		cyclohexyl		methyl	ಶ		<b>6</b> 2.
Compound 24	р-с <u>т</u>	4	•	cyclohexyl		hydrogen	ಶ		<b>6</b> 2.
Compound 25	α-ሮ]	ო	•	cyclohexyl		methyl	ಶ		ಶ
Compound 26	a-C1	ω	J	cyclohexyl		hydrogen	ಶ		ರ
Compound 27	β-c1	ო	0	cycloheptyl		methyl	ಶ		ಶ
Compound 28	β-c1	ო	υ	cycloheptyl		hydrogen	ಶ		8

Table 1-Continued	ne đ					
Compound No.	×	¤	R1	R2	8-position	15-position
Compound 29	β-c1	7	cyclopentylmethyl	methyl	ಶ	ಶ
Compound 30	β-c1	8	cyclopentylmethyl	hydrogen	ಕ	ಶ
Compound 31	β-C1	ო	cyclopentylmethyl	cyclohexyl	ಕ	<b>8</b>
Compound 32	β-C1	က	cyclopentylmethyl	methyl	ਝ	ಶ
Compound 33	β-c1	ო	cyclopentylmethyl	hydrogen	ಶ	ಶ
Compound 34	β-Br	m	cyclopentylmethyl	methyl	ಕ	ಶ
Compound 35	β-Br	က	cyclopentylmethyl	hydrogen	ಶ	ಶ
Compound 36	β-c1	4	cyclopentylmethyl	methyl	ಶ	ಶ
Compound 37	β-c1	4	cyclopentylmethyl	hydrogen	ರ	ಶ
Compound 38	β-c1	ო	cyclohexylmethyl	methyl	ಶ	ಶ
Compound 39	β-c1	ო	cyclohexylmethyl	hydrogen	ರ	ರ
Compound 40	β-c1	ო	2-methyl-1-hexyl	methyl	ಕ	ಶ
Compound 41	β-cı	ო	2-methyl-1-hexyl	hydrogen	ಶ	ಶ
Compound 42	β-c1	ო	2,6-dimethyl-5-heptenyl	methyl	ಶ	ಶ
Compound 43	β-c1	, <b>m</b>	2,6-dimethyl-5-heptenyl	hydrogen	ಶ	ಶ
Compound 44	β-c1	ო	1-methyl-3-hexynyl	methyl	ಶ	ಶ
Compound 45	β-C1	6	1-methyl-3-hexynyl	hydrogen	ಶ	α
		-				

[0027] The compounds in the present invention can be administered orally or parenterally such as intravenously or nasally. For example, they can be administered orally in the form such as tablets, dusting powders, granules, powders, capsules, solutions, emulsions or suspensions, each of which can be prepared according to conventional methods. As

the dosage forms for intravenous administration, there are used aqueous or non-aqueous solutions, emulsions, suspensions or solid preparations to be dissolved in a solvent for injection immediately before use. Furthermore, nasal administration can be performed by spraying, quantitatively a solution or a powder (hard capsules) containing the drug into the nasal cavity by use of a dedicated nasal dropper or sprayer. Furthermore, the compounds in the present invention can be formulated into the form of inclusion compounds with  $\alpha$ -,  $\beta$ - or  $\gamma$ -cyclodextrin, or methylated cyclodextrin. The dose is varied by the age, body weight, etc., but it generally is from 1 ng to 1 mg/day per adult.

#### INDUSTRIAL APPLICABILITY

[0028] The compounds of the present invention have a sufficient sleep-inducing action and an excellent stability, therefore they are useful as sleep-inducing agents.

## BEST MODE FOR CARRYING OUT THE INVENTION

[5029] The present invention is illustrated in more detail by the following examples and experiments.

[0030] In the nomenclature of the compound, "nor" means the lack of a carbon atom at the position (e.g. 16,17,18,19,20-pentanor means the lack of carbon atoms from the 16- to 20-positions), and "homo" means the increase of a carbon atom (e.g. 1a-homo means the presence of a carbon atom at the 1a position between the 1- and 2-positions).

#### Example 1

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Preparation of 9-deoxy-9 $\beta$ -chloro-16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF<sub>1</sub> $\alpha$  tert-butyl ester (Compound 8)

#### [0031]

(1) Under an argon stream, (3S)-3-(tert-butyldimethylsiloxy)-3-cyclohexylprop-1-yne (3.61 g) was dissolved in toluene (28.8 ml), and n-butyl lithium (1.95 M, hexane solution, 6.4 ml) was added at 0°C, followed by stirring at the same temperature for 30 minutes. To the solution was added diethylaluminium chloride (0.97 M, hexane solution, 14.8 ml) at 0°C, followed by stirring at room temperature for 30 minutes. To the solution was added (4R)-2-(N,N-diethylamino)methyl-4-(tert-butyldimethylsiloxy)cyclopent-2-en-1-one (0.25 M, toluene solution, 14.8 ml) at room temperature, followed by stirring for 15 minutes. The reaction solution was poured into a mixture of hexane (100 ml) - a saturated aqueous ammonium chloride solution (100 ml) - an aqueous hydrochloric acid solution (3N, 30 ml) with stirring, and the organic layer was separated and washed with a saturated aqueous sodium bicarbonate solution (50 ml). The resulting organic layer was dried over anhydrous magnesium sulfate, filtered and concentrated, and the resulting residue was purified by a silica gel column chromatography (developing solvent; hexane : ethyl acetate =10:1) to give (3R, 4R)-2-methylene-3-[(3S)-3-(tert-butyldimethylsiloxy)-3-cyclohexylprop-1'-ynyl]-4-(tert-butyldimethylsiloxy)cyclopentan-1-one (3.69 g).

 $^{1}\text{H-NMR}(\text{CDCl}_{3},\ 200\ \text{MHz})\ \delta\text{ppm};\ 0.07,\ 0.08\ \text{and}\ 0.12(3\text{s},12\text{H}),\ 0.88(\text{s},18\text{H}),\ 0.92\text{-}1.92(\text{m},11\text{H}),\ 2.32(\text{dd},\text{J=}17.8,7.4\text{Hz},1\text{H}),\ 2.71(\text{dd},\text{J=}17.8,6.5\text{Hz},1\text{H}),\ 3.48\text{-}3.58(\text{m},1\text{H}),\ 4.11(\text{dd},\text{J=}6.2,1.4\text{Hz},1\text{H}),\ 4.20\text{-}4.32(\text{m},1\text{H}),\ 5.55(\text{d},\text{J=}2.6\text{Hz},1\text{H}),\ 6.13(\text{d},\text{J=}3.0\text{Hz},1\text{H})}$  IR(neat); 2930, 2850, 1375, 1640, 1470, 1380, 1255, 830, 770 cm  $^{-1}$ 

(2) Under an argon stream, copper (I) cyanide-dilithium dichloride (1.0 M, tetrahydrofuran solution, 41.21 ml) was added to 5-tert-butoxycarbonyl-4-pentynyl zinc (II) iodide (0.81 N, tetrahydrofuran solution, 40.69 ml) at -70°C. followed by stirring at the same temperature for 20 minutes. To the solution were added a diethyl ether solution (66.0 ml) of the compound (7.86 g) obtained in the above (1) and chlorotrimethylsilane (3.77 ml) at -70°C, and the temperature was raised to 0°C with stirring over about an hour. The reaction solution, after addition of a saturated aqueous ammonium chloride solution (250 ml), was extracted with hexane. The organic layer was washed with a saturated aqueous sodium chloride solution, dried and concentrated, and the resulting residue was dissolved in diethyl ether (16.5 ml) - isopropyl alcohol (66.0 ml), and pyridinium p-toluenesulfonate (208 mg) was added, followed by stirring at room temperature for 12 hours. The reaction solution, after addition of hexane (200 ml), was washed with a saturated aqueous sodium bicarbonate solution and a saturated aqueous sodium chloride solution, dried and concentrated, and the resulting residue was purified by a silica gel column chromatography (developing solvent; hexane : ethyl acetate =15:1) to give 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGE<sub>1</sub> tert-butyl ester 11,15-bis(tert-butyldimethylsilyl)ether (5.73 g).

 $^{1}$ H-NMR(CDCl $_{3}$ , 200 MHz) δppm; 0.08(s,3H), 0.09(s,3H), 0.10(s,3H), 0.13(s,3H), 0.89(s,9H), 0.90(s,9H), 0.96-1.96(m,19H), 1.49(s,9H), 1.97-2.35(m,2H), 2.56-2.75(m,2H), 4.03-4.19(m,1H), 4.22-4.35(m,1H) IR(neat); 2932, 2857, 2238, 1747, 1708, 1452, 1393, 1370, 1278, 1258, 1162, 1078, 840, 779, 755, 670 cm $^{-1}$ 

(3) A methyl alcohol solution (94.7 ml) of the compound (5.73 g) obtained in the above (2) was cooled to  $0^{\circ}$ C, and potassium borohydride (1.02 g) was added, followed by stirring for 15 minutes. After addition of water, extraction was carried out with ether (200 ml), and the extract was washed with a saturated aqueous ammonium chloride solution and an aqueous sodium chloride solution, dried over anhydrous magnesium sulfate and concentrated. The residue was purified by a silica gel column chromatography (developing solvent; hexane: ethyl acetate =5:1) to give 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF<sub>1</sub> $\alpha$  tert-butyl ester 11,15-bis(tert-butyld-imethylsilyl)ether (2.17 g) and 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF<sub>1</sub> $\beta$  tert-butyl ester 11,15-bis(tert-butyldimethylsilyl)ether (2.75 g).

 $16,17,18,19,20\text{-pentanor-}15\text{-cyclohexyl-}2,2,3,3,13,14\text{-hexadehydro-PGF}_{1}\alpha \ \ \text{tert-butyl} \ \ \text{ester} \ \ 11,15\text{-bis(tert-butyldimethylsilyl)ether}$ 

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.09(s,3H), 0.10(s,3H), 0.11(s,3H), 0.12(s,3H), 0.90(s,9H), 0.91(s,9H), 0.94-2.07(m,21H), 1.50(s,9H), 2.26-2.38(m,1H), 2.42-2.51(m,1H), 2.55(d,J=9.5Hz,1H), 4.02-4.20(m,1H), 4.09(dd,J=6.4,1.7Hz,1H), 4.24-4.33(m,1H)

IR(neat); 3468, 2930, 2856, 2236, 1709, 1473, 1463, 1392, 1370, 1277, 1257, 1162, 1104, 1075, 1006, 939, 899, 838, 778, 756, 668 cm<sup>-1</sup>

 $16,17,18,19,20\text{-pentanor-}15\text{-cyclohexyl-}2,2,3,3,13,14\text{-hexadehydro-PGF}_{1}\beta \ \ \text{tert-butyl} \ \ \text{ester} \ \ 11,15\text{-bis(tert-butyldimethylsilyl)ether}$ 

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.07(s,3H), 0.08(s,6H), 0.11(s,3H), 0.88(s,9H), 0.90(s,9H), 0.92-1.93(m,21H), 1.49(s,9H), 2.22(ddd,J=9.4,6.4,1.7Hz,1H), 2.24-2.37(m,1H), 3.91-4.28(m,3H) IR(neat); 3435, 2930, 2857, 2237, 1710, 1473, 1463, 1392, 1370, 1277, 1257, 1162, 1073, 898, 838, 778, 756, 670 cm  $^{-1}$ 

(4) To a pyridine solution (4.95 ml) of 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  tert-butyl ester 11,15-bis(tert-butyldimethylsilyl)ether (641 mg) obtained in the above (3) was added methanesulfonyl chloride (0.153 ml) at 0°C, followed by stirring at room temperature for 2 hours. This was added to a toluene suspension (4.95 ml) of n-tetrabutylammonium chloride (4.40 g), followed by stirring at 40°C overnight. After addition of a saturated aqueous sodium chloride solution (50 ml) and ethyl acetate (50 ml), the organic layer was separated, and the aqueous layer was extracted with ethyl acetate (20 ml). The resulting organic layers were combined, washed with a saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate and filtered. The filtrate was concentrated under reduced pressure, and the resulting crude product was purified by a silica gel column chromatography (developing solvent; hexane : ethyl acetate =25:1 - 10:1) to give 9-deoxy-9 $\beta$ -chloro-16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  tert-butyl ester 11,15-bis(tert-butyldimethylsilyl)ether (624 mg).

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz)  $^{8}$ ppm; 0.07(s,3H), 0.08(s,6H), 0.11(s,3H), 0.88(s,9H), 0.90(s,9H), 0.93-1.92(m,19H), 1.49(s,9H), 1.94-2.19(m,1H), 2.14(dd,J=7.8,5.4Hz,1H), 2.23-2.37(m,2H), 3.87-4.03(m,1H), 4.08(dd,J=6.2,1.7Hz,1H), 4.18-4.29(m,1H) IR(neat); 2930, 2856, 2237, 1709, 1473, 1463, 1392, 1369, 1276, 1257, 1163, 1102, 1077, 1006, 899, 838, 778, 755, 670 cm  $^{1}$ 

(5) To an acetonitrile solution (30.2 ml) of the compound (604 mg) obtained in the above (4) was added an aqueous hydrofluoric acid solution (46%, 8.80 ml) at 0°C, followed by stirring at the same temperature for 2 hours. The reaction solution was poured into a mixture of ethyl acetate (100 ml) and a saturated aqueous sodium bicarbonate solution (155 ml) with stirring, the organic layer was separated, and the aqueous layer was extracted with ethyl acetate (20 ml). The resulting organic layers were combined, washed with a saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate and filtered. The filtrate was concentrated under reduced pressure, and the resulting crude product was purified by a silica gel column chromatography (developing solvent; hexane: ethyl acetate =1:1) to give the title compound (295 mg).

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 300 MHz) δppm; 0.95-1.34(m,6H), 1.45-1.89(m,11H), 1.49(s,9H), 2.03-2.38(m,8H), 3.89-4.00(m,1H), 4.16(dd,J=6.1,1.9Hz,1H), 4.32-4.41(m,1H)

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IR(neat); 3391, 2980, 2930, 2855, 2237, 1707, 1478, 1452, 1395, 1370, 1278, 1161, 1081, 1032, 894, 845, 756, 692 cm<sup>-1</sup>

#### Example 2

Preparation of 9-deoxy-9 $\beta$ -chloro-16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF  $_{1}\alpha$  methyl ester (Compound 13)

#### [0032]

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- (1) Following the same manner as in Example 1(2) using 5-carbomethoxy-4-pentynyl zinc (II) iodide in place of 5-tert-butoxycarbonyl-4-pentynyl zinc (II) iodide, thereby 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGE<sub>1</sub> methyl ester 11,15-bis(tert-butyldimethylsilyl)ether was obtained.
- <sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.07(s,3H), 0.09(s,3H), 0.10(s,3H), 0.12(s,3H), 0.82-1.92(m,17H), 0.89(s,9H), 0.90(s,9H), 2.14-2.28(m,1H), 2.17(dd,J=18.3,7.1Hz,1H), 2.28-2.40(m,2H), 2.68(ddd,J=18.3,6.8,1.3Hz,1H), 2.69(ddd,J=9.5,6.8,1.6Hz,1H), 3.75(s,3H), 4.09(dd,J=6.2,1.6Hz,1H), 4.29(q,J=6.8Hz,1H) IR(neat); 2930, 2857, 2236, 1748, 1718, 1472, 1463, 1452, 1435, 1407, 1374, 1362, 1337, 1256, 1102, 1078. 1007, 940, 898, 839, 779, 753, 670 cm<sup>-1</sup>
  - (2) Following the same manner as in Example 1(3) using the compound obtained in the above (1), 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether and 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\beta$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether were obtained.
  - 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether
  - <sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 008(s,3H), 0.09(s,3H), 0.10(s,3H), 0.11(s,3H), 0.82-2.07(m,20H), 0.88(s,9H), 0.90(s,9H), 2.35-2.50(m,1H), 2.35(t,J=6.7Hz,2H), 3.75(s,3H), 4.02-4.17(m,1H), 4.07(dd,J=6.2,1.9Hz,1H),4.24-4.32(m,1H) IR(neat); 3468, 2930, 2856, 2238, 1719, 1472, 1463, 1435, 1386, 1362, 1337, 1255, 1104, 1077, 1006, 963, 927, 898, 838, 778, 754, 668 cm<sup>-1</sup>
- 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF<sub>1</sub>β methyl ester 11,15-bis(tert-butyldimethylsilyl)ether
  - $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.07(s,3H), 0.08(s,6H), 0.11(s,3H), 0.82-1.95(m,20H), 0.88(s,9H), 0.90(s,9H), 2.25(ddd,J=9.3,6.2,1.6Hz,1H), 2.35(t,J=6.6Hz,2H), 3.75(s,3H), 3.91-4.04(m,1H), 4.08(dd,J=6.2,1.6Hz,1H), 4.15-4.30(m,1H) IR(neat); 3441, 2929, 2856, 2239, 1719, 1472, 1463, 1436, 1388, 1361, 1337, 1103, 1074, 1006, 962, 899, 838, 778, 754, 670 cm<sup>-1</sup>
  - (3) Following the same manner as in Example 1(4) using 16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether obtained in the above (2), thereby 9-deoxy-9 $_3$ -chloro-16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_3\alpha$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether was obtained.
    - <sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.07(s,3H), 0.08(s,6H), 0.11(s,3H), 0.50-1.92(m,17H), 0.88(s,9H), 0.90(s,9H), 1.95-2.20(m,1H), 2.14(dd,J=7.7,5.5Hz,1H), 2.23-2.42(m,4H), 3.76(s,3H), 3.95(q,J=7.7Hz,1H), 4.08(dd,J=6.2,1.7Hz,1H), 4.25-4.30(m,1H) IR(neat); 2930, 2856, 2239, 1719, 1472, 1463, 1435, 1362, 1338, 1255, 1102, 1078, 1006, 963, 899, 838, 778, 753, 670 cm<sup>-1</sup>
- (4) Following the same manner as in Example 1(5) using the compound obtained in the above (3), thereby the title compound was obtained.
  - <sup>1</sup>H-NMR(CDCl<sub>3</sub>, 300 MHz) δppm; 0.96-1.35(m,6H), 1.47-1.91(m,11H), 2.09-2.41(m,6H), 3.76(s,3H),

 $3.95(q,J=7.4Hz,1H),\ 4.16(dd,J=6.1,1.9Hz,1H),\ 4.37(q,J=6.3Hz,1H)\\ IR(neat);\ 3392,\ 2928,\ 2855,\ 2238,\ 1715,\ 1436,\ 1384,\ 1260,\ 1156,\ 1080,\ 1012,\ 955,\ 894,\ 822,\ 754,\ 692\ cm^{-1}$ 

#### Example 3

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Preparation of 9-deoxy-9 $\beta$ -chloro-16,17,18,19,20-pentanor-15-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF<sub>1</sub> $\alpha$  (Compound 14)

[0033] An acetone solution (22.4 ml) of the compound (410 mg) obtained in Example 2 was added to a suspension of lipase PS (11.7 g) in water (66 ml), and phosphate buffer (pH 7.0) (11.3 ml) and water (161 ml) were added, followed by stirring at 38°C for 12 hours. The reaction solution, after filtration, was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate and then filtered. The filtrate was concentrated under reduced pressure, and the resulting crude product was purified by a silica gel column chromatography (developing solvent; ethyl acetate) to give the title compound (400 mg).

 $^{1}$ H-NMR(CDCl $_{3}$ , 300 MHz) δppm; 0.76-2.44(m,14H), 2.34(ddd,J=9.5,6.2,1.9Hz,1H), 2.41(t,J=6.3Hz,1H), 3.89-3.99(m,1H), 4.18(dd,J=6.1,1.9Hz,1H), 4.32-4.41(m,1H) IR(neat); 3368, 2928, 2854, 2237, 1694, 1451, 1385, 1262, 1082, 1007, 893, 758, 595 cm $^{-1}$ 

#### 20 Example 4

Preparation of 9-deoxy-9 $\beta$ -chloro-17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGF  $_1\alpha$  methyl ester (Compound 32)

## 25 [0034]

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(1) Following the same manner as in Example 1(2) using 5-carbomethoxy-4-pentynyl zinc (II) iodide and (3R, 4R)-2-methylene-3-[(3S)-3-(tert-butyldimethylsiloxy)-4-cyclopentylbutan-1-ynyl]-4-(tert-butyldimethylsiloxy)cyclopentan-1-one, respectively, in place of 5-tert-butoxycarbonyl-4-pentynyl zinc (II) iodide and (3R, 4R)-2-methylene-3-[(3S)-3-(tert-butyldimethylsiloxy)-3-cyclohexylprop-1-ynyl]-4-(tert-butyldimethylsiloxy)cyclopentan-1-one, thereby 17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGE<sub>1</sub> methyl ester 11,15-bis(tert-butyldimethylsilyl)ether was obtained.

(2) Following the same manner as in Example 1(3) using the compound obtained in the above (1), thereby 17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethyl-silyl)ether and 17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGF $_1\beta$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether were obtained.

17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGF  $_1\alpha$  methyl ester 11,15-bis(tert-butyld-imethylsilyl)ether

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.09(s,3H), 0.10(s,6H), 0.11(s,3H), 0.88(s,9H), 0.90(s,9H), 1.38-2.06(m,20H), 2.29-2.49(m,1H), 2.36(t,J=6.7Hz,2H), 2.53(d,J=9.4Hz,1H), 3.76(s,3H), 4.05-4.18(m,1H), 4.23-4.40(m,1H), 4.35(dt,J=1.9,7.0Hz,1H)

IR(neat); 3467, 2951, 2930, 2857, 2237, 1718, 1472, 1463, 1435, 1388, 1361, 1336, 1255, 1077, 1005, 939, 869, 837, 777, 753, 667 cm<sup>-1</sup>

 $17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGF_{1}\beta\ methyl\ ester\ 11,15-bis(tert-butyld-imethylsilyl) ether$ 

 $^{1}\text{H-NMR}(\text{CDCl}_{3}, 200 \text{ MHz}) \ \delta \text{ppm}; \ 0.07(\text{s},3\text{H}), \ 0.09(\text{s},3\text{H}), \ 0.10(\text{s},3\text{H}), \ 0.12(\text{s},3\text{H}), \ 0.88(\text{s},9\text{H}), \ 0.90(\text{s},9\text{H}), \ 0.98-2.07(\text{m},21\text{H}), \ 2.22(\text{ddd},J=9.2,6.3,1.7\text{Hz},1\text{H}), \ 2.35(\text{t},J=6.8\text{Hz},2\text{H}), \ 3.76(\text{s},3\text{H}), \ 3.90-4.06(\text{m},1\text{H}), 4.16-4.29(\text{m},1\text{H}), \ 4.36(\text{dt},J=1.6,6.8\text{Hz},1\text{H})$ 

IR(neat); 3435, 2951, 2930, 2857, 2237, 1718, 1472, 1463, 1435, 1387, 1361, 1335, 1255, 1075, 1005, 939, 836, 777, 753,  $669 \, \mathrm{cm}^{-1}$ 

(3) Following the same manner as in Example 1(4) using 17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether obtained in the above (2), thereby 9-deoxy-9 $_1\alpha$ -chloro-17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyld-imethylsilyl)ether was obtained.

 $^{1}\text{H-NMR}(\text{CDCI}_{3},\ 200\ \text{MHz})\ \delta \text{ppm};\ 0.07(\text{s},3\text{H}),\ 0.08(\text{s},3\text{H}),\ 0.10(\text{s},3\text{H}),\ 0.12(\text{s},3\text{H}),\ 0.88(\text{s},9\text{H}),\ 0.90(\text{s},9\text{H}),\ 1.00-2.41(\text{m},23\text{H}),\ 3.76(\text{s},3\text{H}),\ 3.87-4.03(\text{m},1\text{H}),\ 4.19-4.30(\text{m},1\text{H}),\ 4.35(\text{dt},J=1.6,6.8\text{Hz},1\text{H})$  IR(neat); 2951, 2930, 2857, 2238, 1718, 1472, 1463, 1434, 1387, 1361, 1252, 1077, 1005, 939, 904, 836, 777, 752, 669 cm  $^{-1}$ 

(4) Following the same manner as in Example 1(5) using the compound obtained in the above (3), thereby the title compound was obtained.

<sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 1.02-1.31(m,4H), 1.44-2.46(m,19H), 1.92(d,J=5.9Hz,1H), 2.04(d,J=4.4Hz,1H), 3.77(s,3H), 3.88-4.03(m,1H), 4.29-4.46(m,2H) IR(neat); 3368,2945,2863,2236,1715,1435,1257,1161, 1078,1045,820,753cm<sup>-1</sup>

#### Example 5

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Preparation of 9-deoxy-9 $\beta$ -chloro-17,18,19,20-tetranor-16-cyclopentyl-2,2,3,3,13,14-hexadehydro-PGF<sub>1</sub> $\alpha$  (Compound 33)

[0035] Following the substantially same manner as in Example 3 using the compound obtained in Example 4, thereby the title compound was obtained.

<sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 1.03-2.48(m,23H), 2.74-3.20(br,3H), 3.87-4.03(m,1H), 4.29-4.47(m,2H) IR(neat); 3367, 2944, 2863, 2623, 2236, 1695, 1450, 1262, 1167, 1077, 1042, 990, 872, 757, 594 cm<sup>-1</sup>

## Example 6

Preparation of 9-deoxy-9 $\beta$ -chloro-17,18,19,20-tetranor-16-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  methyl ester (Compound 38)

## [0036]

(1) Following the same manner as in Example 1(2) using 5-carbomethoxy-4-pentynyl zinc (II) iodide and (3R, 4R)-2-methylene-3-[(3S)-3-(tert-butyldimethylsiloxy)-4-cyclohexylbutan-1-ynyl]-4-(tert-butyldimethylsiloxy)cyclopentan-1-one, respectively, in place of 5-tert-butoxycarbonyl-4-pentynyl zinc (II) iodide and (3R, 4R)-2-methylene-3-[(3S)-3-(tert-butyldimethylsiloxy)-3-cyclohexylprop-1-ynyl]-4-(tert-butyldimethylsiloxy)cyclopentan-1-one, thereby 17,18,19,20-tetranor-16-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGE<sub>1</sub> methyl ester 11,15-bis(tert-butyldimethylsilyl)ether was obtained.

<sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.10(s,6H), 0.11(s,3H), 0.13(s,3H), 0.90(s,18H), 1.10-1.80(m,19H), 2.14-2.27(m,1H), 2.17(dd,J=18.2,7.0Hz,1H), 2.34(t,J=6.6Hz,2H), 2.60-2.75(m,2H), 3.76(s,3H), 4.23-4.35(m,1H), 4.45(dt,J=1.4Hz,7.9Hz,1H) IR(neat); 2928, 2856, 2238, 1748, 1718, 1472, 1463, 1435, 1362, 1256, 1077 cm<sup>-1</sup>

(2) Following the same manner as in Example 1(3) using the compound obtained in the above (1), thereby 17,18,19,20-tetranor-16-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethylsi-lyl)ether and 17,18,19,20-tetranor-16-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF $_1\beta$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether were obtained.

17,18,19,20-tetranor-16-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF  $_1\alpha$  methyl ester 11,15-bis(tert-butyld-imethylsilyl)ether

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz)  $^{8}$ ppm; 0.09(s,6H), 0.11(s,6H), 0.78-2.06(m,22H), 0.88(s,9H), 0.90(s,9H), 2.29-

 $2.49(m,1H),\ 2.36(t,J=6.7Hz,2H),\ 2.54(d,J=9.7Hz,1H),\ 3.76(s,3H),\ 4.06-4.20(m,1H),\ 4.22-4.33(m,1H),\ 4.37-4.49(m,1H)$ 

IR(neat); 3435, 2928, 2855, 2237, 1718, 1472, 1463, 1448, 1435, 1388, 1361, 1252, 1074, 1003, 938, 837, 777, 753,  $667 \, \mathrm{cm}^{-1}$ 

 $17,18,19,20-tetranor-16-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF_{1}\beta \ \ methyl \ \ ester \ \ 11,15-bis(tert-butyld-imethylsilyl))$ 

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.08(s,3H), 0.09(s,3H), 0.10(s,3H), 0.11(s,3H), 0.77-1.94(m,23H), 0.88(s,9H), 0.90(s,9H); 2.22(ddd,J=9.3,6.3,1.9Hz,1H), 2.35(t,J=6.9Hz,2H), 3.76(s,3H), 3.91-4.06(m,1H), 4.16-4.29(m,1H), 4.38-4.49(m,1H)

IR(neat); 3436, 2928, 2855, 2237, 1718, 1472, 1463, 1448, 1435, 1388, 1361, 1255, 1074, 1004, 938, 889, 836, 777, 753, 669, 568 cm<sup>-1</sup>

- (3) Following the same manner as in Example 1(4) using 17,18,19,20-tetranor-16-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF<sub>1</sub>α methyl ester 11,15-bis(tert-butyldimethylsilyl)ether obtained in the above (2), thereby 9-deoxy-9β-inethylsilyl)ether was obtained.
- 20 <sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.07(s,3H), 0.09(s,3H), 0.10(s,3H), 0.11(s,3H), 0.78-1.78(m,19H), 0.88(s,9H), 0.90(s,9H), 1.99-2.41(m,6H), 3.76(s,3H), 3.87-4.03(m,1H), 4.19-4.30(m,1H), 4.37-4.49(m,1H) IR(neat); 2928, 2855, 2238, 1719, 1472, 1463, 1448, 1434, 1388, 1361, 1252, 1075, 1004, 938, 909, 891, 836, 777, 752, 668 cm<sup>-1</sup>
- (4) Following the same manner as in Example 1(5) using the compound obtained in the above (3), thereby the title compound was obtained.

 $^{1}$ H-NMR(CDCl $_{3}$ , 200 MHz) δppm; 0.82-1.84(m,19H), 1.90(d,J=5.9Hz,1H), 2.00-2.44(m,6H), 2.04(d,J=3.5Hz,1H), 3.77(s,3H), 3.88-4.03(m,1H), 4.29-4.54(m,2H) IR(neat); 3400, 2924, 2851, 2237, 1716, 1435, 1256, 1156, 1078, 1044, 981, 821, 753 cm $^{-1}$ 

## Example 7

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Preparation of 9-deoxy-9 $\beta$ -chloro-17,18,19,20-tetranor-16-cyclohexyl-2,2,3,3,13,14-hexadehydro-PGF<sub>1</sub> $\alpha$  (Compound 39)

[0037] Following the substantially same manner as in Example 3 using the compound obtained in Example 6, thereby the title compound was obtained.

<sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.82-1.84(m,19H), 2.02-2.72(m,9H), 3.88-4.02(m,1H), 4.29-4.54(m,2H) IR(neat); 3350, 2924, 2852, 2625, 2236, 1691, 1448, 1267, 1061, 1042, 980, 894, 757, 594 cm<sup>-1</sup>

#### Example 8

Preparation of 9-deoxy-9β-chloro-1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro- $PGF_1\alpha$  methyl ester (Compound 19)

## [8800]

- (1) Following the same manner as in Example 1(2) using 6-carbomethoxy-5-hexynyl zinc (II) iodide in place of 5-tert-butoxycarbonyl-4-pentynyl zinc (II) iodide, thereby 1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro-PGE<sub>1</sub> methyl ester 11,15-bis(tert-butyldimethylsilyl)ether was obtained.
- <sup>1</sup>H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.08(s,3H), 0.09(s,3H), 0.10(s,3H), 0.13(s,3H), 0.78-1.94(m,19H), 0.89(s,9H), 0.90(s,9H), 2.09-2.27(m,1H), 2.17(dd,J=18.2,7.1Hz,1H), 2.33(t,J=6.9Hz,2H), 2.59-2.76(m,1H), 2.68(ddd,J=18.2,6.7,1.2Hz,1H), 3.76(s,3H), 4.09(dd,J=6.2,1.5Hz,1H), 4.22-4.36(m,1H) IR(neat); 2929, 2856, 2238, 1748, 1718, 1472, 1463, 1451, 1435, 1406, 1374, 1361, 1337, 1255, 1100, 1077, 1006, 939, 898, 881, 837, 778, 753, 669, 587 cm<sup>-1</sup>

(2) Following the same manner as in Example 1(3) using the compound obtained in the above (1), thereby 1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether and 1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro-PGF $_1\beta$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether were obtained.

 $1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro-PGF_{1}\alpha \ methyl \ ester\ 11,15-bis(tert-butyldimethylsilyl)ether$ 

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.08(s,3H), 0.09(s,3H), 0.10(s,3H), 0,11(s,3H), 0.82-2.06(m,22H), 0.89(s,9H), 0.90(s,9H), 2.34(t,J=7.0Hz,2H), 2.40-2.52(m,1H), 2.53(d,J=9.7Hz,1H), 3.76(s,3H), 4.02-4.18(m,1H), 4.07(dd,J=6.3,1.9Hz,1H), 4.22-4.35(m,1H) IR(neat); 3436, 2929, 2855, 2238, 1718, 1472, 1463, 1451, 1435, 1386, 1361, 1336, 1255, 1103, 1074, 1005, 963, 939, 898, 836, 777, 753, 668 cm $^{-1}$ 

1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro-PGF  $_1\beta$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.07(s,3H), 0.08(s,6H), 0.11(s,3H), 0.76-1.94(m,20H), 0.88(s,9H), 0.90(s,9H), 1.52(d,J=5.1Hz,1H), 1.88(t,J=6.4Hz,2H), 2.23(ddd,J=9.3,6.3,1.6Hz,1H), 2.34(t,J=6.9Hz,2H), 3.76(s,3H), 3.90-4.04(m,1H), 4.08(dd,J=6.3,1.6Hz,1H), 4.16-4.30(m,1H) IR(neat); 3426, 2929, 2855, 2238, 1718, 1472, 1463, 1451, 1435, 1388, 1361, 1337, 1255, 1188, 1073, 1006, 962, 938, 927, 898, 836, 777, 753, 669, 583 cm<sup>-1</sup>

(3) Following the same manner as in Example 1(4) using 1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether obtained in the above (2), thereby 9-deoxy-9 $\beta$ -chloro-1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro-PGF $_1\alpha$  methyl ester 11,15-bis(tert-butyldimethylsilyl)ether was obtained.

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 200 MHz) δppm; 0.07(s,3H), 0.08(2s,6H), 0.11(s,3H), 0.82-1.91(m,19H), 0.88(s,9H), 0.90(s,9H), 1.96-2.19(m,1H), 2.14(dd,J=7.6,5.6Hz,2H), 2.28(ddd,J=8.9,5.1, 1.6Hz,1H), 2.34(t,J=6.9Hz,2H), 3.76(s,3H), 3.88-4.02(m,1H), 4.08(dd,J=6.2,1.6Hz,1H), 4.20-4.30(m,1H) IR(neat); 2929, 2855, 2238, 1718, 1472, 1463, 1451, 1435, 1388, 1361, 1337, 1255, 1188, 1100, 1077, 1006, 962, 939, 927, 898, 836, 814, 777, 752, 669, 587 cm<sup>-1</sup>

(4) Following the same manner as in Example 1(5) using the compound obtained in the above (3), thereby the title compound was obtained.

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 300 MHz) δppm; 0.84-1.90(m,19H), 1.85(d,J=5.8Hz,1H), 2.06-2.39(m,4H), 2.18(d,J=3.6Hz,1H), 2.35(t,J=6.9Hz,2H), 3.76(s,3H), 3.90-4.00(m,1H), 4.17(dt,J=1.8,5.8Hz,1H), 4.32-4.42(m,1H)

IR(neat); 3368, 2928, 2854, 2237, 1715, 1435, 1256, 1156, 1079, 1011, 893, 847, 805, 753 cm<sup>-1</sup>

#### Example 9

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Preparation of 9-deoxy-9 $\beta$ -chloro-1a-homo-16,17,18,19,20-pentanor-15-cyclohexyl-1a,1a,2,2,13,14-hexadehydro-PGF<sub>1</sub> $\alpha$  (Compound 20)

[0039] Following the substantially same manner as in Example 3 using the compound obtained in Example 8, thereby the title compound was obtained.

 $^{1}$ H-NMR(CDCl<sub>3</sub>, 300 MHz) δppm; 0.85-1.89(m,19H), 2.09-2.42(m,4H), 2.38(t,J=6.9Hz,2H), 2.70-3.40(br,3H), 3.91-4.00(m,1H), 4.19(dd,J=6.1,1.9Hz,1H), 4.32-4.42(m,1H) IR(neat); 3368, 2929, 2854, 2624, 2236, 1691, 1450, 1262, 1081, 1006, 893, 757, 595 cm $^{-1}$ 

Experiment [Sleep-inducing test by cisternal administration]

Method:

[0040] Four male crab-eating monkeys weighing 2.0 - 3.5 kg were individually placed in cages, and the behaviors

of the animals were recorded by videotape for an hour before administration of the drug and for 3 hours after administration of the drug. Compound 14 was dissolved in saline solution and sterilized through a Millipore filter. The drug was infused cisternally into the monkeys anesthetized with isoflurane inhalation. The doses were 1  $\mu$ g and 10  $\mu$ g/0.1 ml/monkey. The same doses of the vehicle were infused cisternally to give a control group. The test was carried out according to the following test schedule.

Week 1: Group treated with vehicle

Week 2: Group treated with 1 µg of Compound 14/monkey

Week 3: Group treated with 10 µg of Compound 14/monkey

[0041] To determine the sleep, the time for which the monkey was relaxed closing both eyes was measured by playing back the recorded videotape. The sleep time (sec.) per hour was determined and is shown in Table 2.

Table 2
Sleep time (sec.)

1 - 2h

0

1091

2088

2 - 3h

0

735

1825

0 - 1h

0

739

817

Number of slept monkeys

0/4

3/4

4/4

15

5

10

O

20

25

Claims

1. A prostaglandin derivative represented by Formula (I):

1 μg/monkey

10 μg/monkey

Vehicle-treated Group

35

30

40

45

50

55

EO R1

wherein X is a halogen atom, n is an integer of 1 to 5,  $R^1$  is a  $C_{3-10}$  cycloalkyl group, a  $C_{3-10}$  cycloalkyl group substituted with  $C_{1-4}$  alkyl group(s), a  $C_{4-13}$  cycloalkylalkyl group, a  $C_{5-10}$  alkyl group, a  $C_{5-10}$  alkynyl group or a bridged cyclic hydrocarbon group, and  $R^2$  is a hydrogen atom, a  $C_{1-10}$  alkyl group or a  $C_{3-10}$  cycloalkyl group, or a pharmaceutically acceptable salt thereof.

- 2. A prostaglandin derivative represented by Formula (I) according to Claim 1 wherein R<sup>1</sup> is a C<sub>3-10</sub> cycloalkyl group, a C<sub>3-10</sub> cycloalkyl group substituted with C<sub>1-4</sub> alkyl group(s) or a C<sub>4-13</sub> cycloalkylalkyl group, or a pharmaceutically acceptable salt thereof.
- 3. A pharmaceutical composition which comprises as an effective ingredient the prostaglandin derivative according to Claim 1 or 2, or the pharmaceutically acceptable salt thereof.
- 4. The prostaglandin derivative or the pharmaceutically acceptable salt thereof according to Claim 1 or 2, for use as a pharmaceutically effective ingredient.

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5.	A sleep-inducing preparation which comprises as an effective ingredient the prostaglandin derivative or the phar maceutically acceptable salt thereof according to Claim 1 or 2.
6.	A method for sleep-inducing comprising administering a pharmacologically effective amount of the prostaglanding derivative or the pharmaceutically acceptable salt according to Claim 1 or 2 to a human.
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# INTERNATIONAL SEARCH REPORT

International application No.
PCT/JP99/02721

A. CLAS	SIFICATION OF SUBJECT MATTER .C1 <sup>6</sup> C07C405/00, A61R31/557		
	to International Patent Classification (IPC) or to both	national classification and IPC	
	S SEARCHED		
Int.	locumentation searched (classification system followers: C1 <sup>6</sup> C07C405/00, A61K31/557		
	tion searched other than minimum documentation to the		
Electronic o CAPI	lata base consulted during the international search (na JUS (STN), REGISTRY (STN)	me of data base and, where practicable, so	earch terms used)
C. DOCU	MENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where a		Relevant to claim No.
A	JP, 6-277080, A (Taisho Phar 4 October, 1994 (04. 10. 94)	maceutical Co., Ltd.), (Family: none)	1-5
A	JP, 5-117230, A (Taisho Phar 14 May, 1993 (14. 05. 93) & EP, 597095, Al & US, 563		1-5
A	JP, 1-104040, A (RTech Ue 21 April, 1989 (21. 04. 89) & EP, 281239, A1 & US, 507 & US, 5137915, A & US, 553	no,Ltd.),	1-5
First	V		;
	er documents are listed in the continuation of Box C.	See patent family annex.	
*A document defining the general state of the art which is not considered to be of particular relevance  "E" earlier document but published on or after the international filing date or document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  "O" document published prior to the international filing date but later than the priority date claimed		ion but cised to understand vention a vention aimed invention cannot be d to involve an inventive step aimed invention cannot be when the document is occurrents, such combination are	
5 Au	ctual completion of the international search gust, 1999 (05. 08. 99)	Date of mailing of the international sear 17 August, 1999 (17	ch report 7. 08. 99)
Name and m	ailing address of the ISAV nese Patent Office	Authorized officer	
Facsimile No	o.	Telephone No.	

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# INTERNATIONAL SEARCH REPORT

International application No. PCT/JP99/02721

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. X Claims Nos.: 6
because they relate to subject matter not required to be searched by this Authority, namely:  Claim 6 relates to a method for treatment of a human body by therapy whice does not require an international search by the International Searching Authority in accordance with PCT Article 17(2)(a)(i) and Rule 39.1(iv).
2. Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II Observations where unity of invention is lucking (Continuation of item 2 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this international search report cover only those claims for which fees were paid, specifically claims Nos.:
A The Manufactual Actions and the second actions and the second actions are also as a second action and the second action and the second action actions are also actions as a second action and the second action actions are also action actions and the second action acti
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest.
No protest accompanied the payment of additional search fees.
Form PCT/ISA DIA ( ) in

Form PCT/ISA/210 (continuation of first sheet (1)) (July 1992)